

## CHARACTERIZATION OF COAL-BASED METAL CATALYSTS

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### Introduction



- PhD Thesis: 'Oxygen transfer on carbon supported catalysts'
- Why my work is (or will be) important?
  - <u>Fundamental</u>: oxygen transfer mechanism
  - Practical: NO reduction in stationary (and mobile?) sources
- Key reactions:
  - $\square 2C_f + 2NO = N_2 + 2C(O)$  Chemisorption
  - $\square 2C_{f} + O_{2} = 2C(O)$
  - $\square 2C(O) = 2C_f + CO_2 (+ CO)$  Desorption

## Preparation of samples



### Nitrogen adsorption on supports (77 K)



Dem-C-1000  $\rightarrow$  NO ADSORPTION (Dem-C-1000 is precursor of all Dem-AC)

## CO<sub>2</sub> activation: textural properties

BURNOFF indicates the % of sample consumed during activation

Carbon supports have very different BET surface areas (ranging from ~20 to ~1200 m<sup>2</sup>/g)

Pore volume (adding drops of water) increases with burnoff

Burnoff is linear with activation (reaction) time



## IWI: Does water penetrate inside pores?

Pore volume (by water addition): have to compare the same number of particles (weight normalization!)

## IWI: Does water penetrate inside pores?



Samples: Activated carbons (All Dem-AC-1000 \*\*h)

#### The water DOES penetrate into pores!

## Incipient wetness impregnation

- Addition of catalyst (Co, Cu or K) to support (active carbon)
- Target metal content : 8% by weight

- □ Aqueous solution of:
  - Cobalt nitrate / Copper nitrate / Potassium nitrate



## Ash as measure of metal content

□ Just burning the carbon in the sample (500 °C, 2h)

- □ Demineralization: 15.5% (AR-C)  $\rightarrow$  <0.3% (Dem-C)
- Cobalt (considering Co<sub>3</sub>O<sub>4</sub>)
  - □ IWI=8.4-7.3%
  - □ IE= 0.2-0.4% (<mark>!</mark>?)
- Copper (considering Cu<sup>0</sup>)
   IWI= 7.8-7.0%



### lon exchange

- Consists in EXCHANGING IONS on the carbon surface with ions in solution
- Which ions?
  - CARBON: H<sup>+</sup> (carboxylic groups)
  - SOLUTION: Metal cations



## Carbon acid treatment

- But... samples were heat-treated at high temperatures and original carboxylic groups decomposed around 250 °C<sup>(Figueiredo 1999)</sup>
- □ So... have to add these carboxylic groups again
  → HNO<sub>3</sub> treatment
- □ XPS results:

Sample	<b>C%</b>	N%	0%	Metal%
Dem-AC-1000 24h	94.5	0.6	5.0	-
Dem-AC-1000 24h Ox	83.9	1.4	14.7	-

If all carboxylic H<sup>+</sup> could exchange with Co<sup>2+</sup>, metal loading would be around 15 wt% Co

## What went wrong? (oxidation or ion exchange?)

But cobalt loading (after overnight at initial pH=4.0) was only around 0.3%. (The pH<sub>PZC</sub> of the support was 4.3)
 C=<u>O</u> appears at ~531.1 eV / C-<u>O</u>H at ~532.8 eV



## FTIR results (ざんねん)

□ Particle size was too big (around 100 microns) → no useful spectra



millimeter thickness. Transmission infrared spectroscopy can be applied if the bulk of the catalyst absorbs weakly. This is usually the case with typical oxide supports for wavenumbers above about 1000 cm<sup>-1</sup>, whereas carbon-supported catalysts cannot be measured in transmission mode. Another condition is that the support particles are smaller than the wavelength of the infrared radiation, otherwise scattering losses become important.

Spectroscopy in Catalysis

## Reactivity: Dem-AC (Chile)

Oxygen reduction

6

2

0

200

Dem-AC-10000 6h Dem-AC-1000 12.5h

Dem-AC-1000 24h

300

400

Temperature (°C)

500

600

DTA (uV/mg)

![](_page_13_Figure_2.jpeg)

NO reduction

Carbon reactivity (without catalyst) does not depend on surface area  $\rightarrow$  BURNOFF vs ACTIVATION TIME

## Why reactivity does not depend on S.A.? (at least for demineralized samples)

## (Probably) samples has the same REACTIVE surface area

#### The Role of Surface Area in the NO-Carbon Reaction

J. M. Calo,\* E. M. Suuberg, and I. Aarna

Energy & Fuels 1999, 13, 761-762

The issue of whether the NO-carbon reaction utilizes all the available or accessible porosity in a carbon, the details of the reaction mechanism, and how these vary with various parameters, are important issues from a number of fundamental and practical viewpoints, and, consequently, these are topics of current debate in the literature. In our view, however, the conclusions of RMH

![](_page_14_Figure_6.jpeg)

![](_page_15_Figure_0.jpeg)

Raw data, second order phonons

![](_page_16_Figure_0.jpeg)

### Raman 1<sup>st</sup> and 2<sup>nd</sup> order results

![](_page_17_Figure_1.jpeg)

![](_page_17_Figure_2.jpeg)

Intensity

### XRD: any effect of activation burnoff?

![](_page_18_Figure_1.jpeg)

 Increase in small angle scattering due to increase in porosity

- Analysis of (002) carbon peak
- □ What is peak at 2θ=10°? (0.88 nm)

MiniFlex

# XRD: FWHM (Full width at half maximum) for (002) plane

- Average number of parallel graphene layers in the microcrystals decreases with burnoff
- Not related with reactivity?
- □ Similar study of (10) peak (diameter of graphene) → need slow scan data

![](_page_19_Figure_4.jpeg)

![](_page_19_Figure_5.jpeg)

## XRD: Co-impregnated samples

#### Co content $\sim 8\%$ wt.

![](_page_20_Figure_2.jpeg)

#### Co content $\sim 0.2\%$ wt.

![](_page_20_Figure_4.jpeg)

## What happens (with the reactivity) when the catalyst is added?

![](_page_21_Figure_1.jpeg)

2 peaks!  $\rightarrow$  Different carbons??  $\rightarrow$  おもしろいね! Is this difference chemical or structural?

## **XPS results: supports**

![](_page_22_Figure_1.jpeg)

After HTT: C1s 286.0 eV  $\rightarrow$  284.2 eV..... charge effect? No difference in surface chemistry of heat-treated samples!?

## **XPS: surface elemental composition**

Sample	<b>C%</b>	Ν%	Ο%	Metal%
Dem-C	82.4	1.0	16.6	-
Dem-C-550	91.4	1.0	7.7	-
Dem-C-1000	94.0	0.6	5.4	-
Co-IWI-1000 6h	58.4	0.6	30.0	11.0
Co-IWI-1000 24h	72.3	0.9	20.8	6.0
Co-IE-1000 6h	79.5	0.8	18.3	1.4
Co-IE-1000 24h	85.8	1.1	13.0	0.1

 Metal concentration is lower in the sample with more porosity 

 confirmation of pore penetration
 Almost no presence of metal on 24h IE sample!

# NO reduction results (Chile)

- Even small amounts of metal have a large effect on (catalytic) activity
- Relatively complex TPR plots!?

![](_page_24_Figure_3.jpeg)

### Interesting issues

- Explanation of coal reactivity and surface area relationship
- Effect of metal loading
- Effect of metal/support contact on ease of oxygen transfer

□ ...

### **Future experiments**

- Analysis of data
  - Raman
  - XPS
- Adsorption on catalysts
- Try to acquire 'good' FTIR data
- □ Slow (less SNR) XRD for analysis of (10) peak
- - Is there a particle size (catalyst dispersion) dependence on available support surface?

![](_page_27_Picture_0.jpeg)

#### THE END

The thing that doesn't fit is the thing that's most interesting, the part that doesn't go according to what you expected

Richard P. Feynman - 1981